

Degrade

General requirements:

1. The panel generally has 28 square feet of usable wood
2. The panel may be off square by 6 mm on the diagonals
3. The curvature in the panel will be less than 5 mm
4. The panel may be unsanded, partially sanded or fully sanded
5. Panel dimension must be within $-12\text{mm} + 4\text{ mm}$ of the nominal size

Face grade characteristics

- Missing face allowed 6- 12 inches
- Splits to 2-3 inches length of panel
- Torn face 6 x 18 inches
- Indents and impressions from handling (chain conveyor marks)
- Forklift damage, torn face up to 12 x 6 inches
- Open knots to 3.5 inches
- Solid knots to 5 inches
- Knot clusters to 12 inches
- May have blister marks indicating small delamination or missing veneer in the inner ply
- Wane and pitch pockets to 3 x 12 inches
- Rot allowed
- All species allowed on faces or backs.

Inner ply characteristics:

- Core gaps to 4 inches
- Over laps limited to four inches
- Small blisters; two indications, 12 inches long or up to one indication 8 inches long
- Edge delaminates 2.5 inches x length
- Short/narrow core or centers 4 -8 inches by length or width of panel